

Work Order ID 76405

76405

Page 1

November-11-11 12:51:13 PM

Item ID: D412-742-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Float Skidtube Installation

Start Date: 11/11/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 25/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: M.L.J

Date: 11/11/14

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9517

B

IIN D412-742

D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013

CH6006

CH6007 12/01/23

J. J. M.L.S 12-1-A

Pto →

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

12/1/23

B79104

W/O: 76405		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11.11.16	160	Tube 15 CHG 007		11.11.16 A		CP 11.11.16 CBS/642	

Part No: D412-742-013 PAR #: _____ Fault Category: Prod Eng NCR: Yes No DQA: CP Date: 12/1/25
12-1152 Resolution: Re-work Disposition: Re-work QA: N/C Closed: CP Date: 12/1/25

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/1/23	# 100	Parts missing in work order to ZZN. EC. who not updated correctly LWA	CP 12.11.24 CBS/642	ADD missing part D591 - B T1570 ch + 2 Re-work	12/1/23 CP	S 17/1/23	CP 12.11.24 CBS/642	S 12/1/23
				UPDATE BOM + who ADD copy of updated BOM for Ref.		CP 12/1/23 17176	CP 12.11.24 CBS/642	S 12/1/23

NOTE: Date & initial all entries

Work Order ID 76405

76405

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November-11-11 12:51:13 PM

Item ID: D412-742-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Float Skidtube Installation
 Start Date: 11/11/2011 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 25/11/2011 Req'd Qty: 1.00 *1* Customer:

Reference:
 Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00		8, 21.11.23					
130 *130* Packaging Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPP D412-742-013 Location: _____	0.00 0.00							
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

POSITIVE RECALL

EFFECTIVE 11.11.16 AUTH CP
 RELEASED CP DATE 12.01.19

12.01.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 76405

76405

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A05.10.13New Issue KJ/JLM
 IPP Rev:B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by:JLM
 IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC
 IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC IPP RevF: add AN4C7A DD 10.01.13 verified by:EC IPP RevG 11.11.01 as per DSI9517 REV.B DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4C53A

Purchased

No

110

Each

19.0000

4

4

AN4C53A

Bolt

**

M119864

Location

Loc Qty

Loc Code

ST361

19

119558

9

119562

10

AN4C7A

Purchased

No

110

Each

311.0000

4

4

AN4C7A

Bolt

**

Location

Loc Qty

Loc Code

ST356

311

109147

311

D3403-5

Manufactured

No

110

Each

28.0000

8

8

D3403-5

Bushing

**

B79087 12/1/23

Location

Loc Qty

Loc Code

FG052

20

74761

20

ST361

8

66530

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 76405

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

D412-742-043

Manufactured No

110

Each

0.0000

** 1 7/10/11

D412-742-043

Replacement Float Skidtube

D2571

Manufactured No

110

Each

0.0000

** 1 1

D2571

Saddle, Fwd Out 205

D2572

Manufactured No

110

Each

2.0000

** 1 1

D2572

Saddle, Fwd In 205

Location

Loc Qty

Loc Code

ST433

2

71107

2

Manufactured No

110

Each

0.0000

** 1 1

D2573

D2573

Saddle, Aft Out 205

D2574

Manufactured No

110

Each

0.0000

** 1 1

D2574

Saddle, Aft In 205

D2876

Manufactured No

110

Each

45.0000

** 2 2

D2876

Saddle Spacer

Location

Loc Qty

Loc Code

ST025

45

72136

9

73308

36

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 76405

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

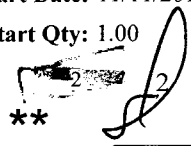
Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2877 Manufactured No

110 Each 75.0000

****** 

D2877

Saddle Spacer

Location

Loc Qty

Loc Code

ST025

75

72135

9

73309

66

Manufactured No

110 Each 15.0000

****** 

D3403-1

D3403-1

Bushing

Location

Loc Qty

Loc Code

ST052

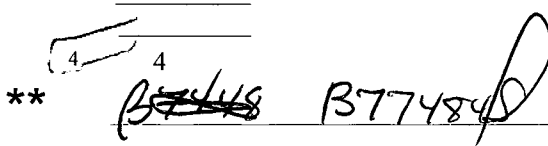
15

70696

15

Manufactured No

110 Each 102.0000

****** 

D2747

D2747

Set Screw

Location

Loc Qty

Loc Code

ST021

102

71163

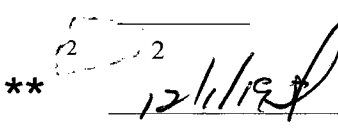
2

73495

100

Manufactured No

110 Each 72.0000

****** 

D3533-1

D3533-1

Set Screw

Location

Loc Qty

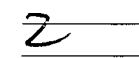
Loc Code

ST065

72

73310

72



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76405

76405

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C6A

Purchased

No

110

Each

330.0000

**

AN4C6A

Bolt

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

326

116704

15

118451

11

118983

100

119328

200

AN4C52A

Purchased

No

110

Each

61.0000

**

AN4C52A

BOLT

Location

Loc Qty

Loc Code

ST361

61

117163

8

117688

7

118451

46

AN6C12A

Purchased

No

110

Each

16.0000

**

AN6C12A

BOLT

Location

Loc Qty

Loc Code

ST341

16

118422

16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76405

76405

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3672-3 Manufactured No

110 Each 680.0000

D3672-3
Phenolic Washer

32
32
**

Location

Loc Qty

Loc Code

ST074

680

64176

180

73487

500

AN960C416L Purchased No

110 Each 0.0000

***AN960C416L ***
WASHER

32
32
**
11/12/11

D3672-9 Manufactured No

110 Each 232.0000

D3672-9
Phenolic Washer

8
8
**

Location

Loc Qty

Loc Code

ST074

232

35523

232

NAS1149C0632R Purchased No

110 Each 88.0000

NAS1149C0632R
WASHER

8
8
**

Location

Loc Qty

Loc Code

ST297

88

118006

88

D3672-11 Manufactured No

110 Each 99.0000

D3672-11
Phenolic Washer

8
8
**
12/1/11

Location

Loc Qty

Loc Code

ST074

99

58046

99

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76405

76405

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,527.000

29

29

MS21043-4

Nut

**

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1487

117793

22

118686

470

119309

495

119546

500

D3403-3

Manufactured

No

110

Each

13.0000

8

8

D3403-3

Bushing

**

Location

Loc Qty

Loc Code

ST052

13

69509

3

71852

10

D3405-041

Manufactured

No

110

Each

6.0000

1

D3405-041

Lug Assembly

**

Location

Loc Qty

Loc Code

ST474

6

62227

2

73338

4

D3405-043

Manufactured

No

110

Each

2.0000

1

D3405-043

Lug Assembly

**

Location

Loc Qty

Loc Code

ST423

2

65703

2

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Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

November-11-11 12:51:19 PM

Work Order ID: 76405

76405

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C47A

Purchased No

110 Each

57.0000

AN4C47A

Bolt

**

Location

Loc Qty

Loc Code

ST361

57

117163

7

118451

50

Manufactured No

110 Each

19.0000

**

D3407-041

D3407-041

Tow Ring

Location

Loc Qty

Loc Code

ST463

19

75029

19

Manufactured No

110 Each

60.0000

**

D3417-3

D3417-3

Washer

Location

Loc Qty

Loc Code

FG

9

33519

9

ST053

51

51648

4

53182

23

66847

24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

November-11-11 12:51:19 PM

Work Order ID: 76405

76405

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

74.0000

1 1

D3456-1

Washer

**

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

67

66848

3

71165

2

73493

62

Purchased

No

110

Each

182.0000

1

AN3C37A

AN3C37A

BOLT

**

Location

Loc Qty

Loc Code

ST354

182

116874

11

117010

2

118518

44

118709

50

119324

25

119531

50

Purchased

No

110

Each

73.0000

1

AN3C40A

AN3C40A

BOLT

**

Location

Loc Qty

Loc Code

ST354

73

112454

23

114442

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 76405

76405

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

158.0000

1

AN3C41A

BOLT

**

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

154

119035

44

119324

50

119530

60

AN3C42A

Purchased

No

110

Each

38.0000

1

AN3C42A

BOLT

**

Location

Loc Qty

Loc Code

ST354

38

106176

1

117763

17

118131

20

AN3C43A

Purchased

No

110

Each

38.0000

4

AN3C43A

BOLT

**

Location

Loc Qty

Loc Code

ST354

38

114455

13

118387

25

AN3C46A

Purchased

No

110

Each

47.0000

5

AN3C46A

BOLT

**

Location

Loc Qty

Loc Code

ST355

47

118758

47

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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November-11-11 12:51:19 PM

Work Order ID: 76405

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN960C10L NAS1149C0332 Purchased

No

110

Each

0.0000

26

26

***AN960C10I ***

washer

MS21043-3

Purchased

No

110

Each

727.0000

13

13

MS21043-3

Nut

**

M119736

**

M119901

M11/18

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

655

118077

1

118614

477

118686

177

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 20)

REFERENCE ONLY

DART AEROSPACE USA, INC.

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(CONTINUED FROM PAGE 19)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 11.10.19